

**Work Order ID 85888**

Monday, June 18, 2012 11:10:17 AM

**\*85888\***

Page 1

Item ID: D4009-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Ground Strap

Stop **\*NS2\***

Start Date: 6/18/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 6/18/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan: *MNK*Date: *12-06-18*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4009

A

100

0.00

**\*100\***

Small Fab

Memo

0.00

Small Fab

1- Cut to size as per dwg D4009

*12**ES 12/06/18*

110

QC5- Inspect part completeness to step on W/O

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*12**ES 12/06/18*

120

Identify as per dwg & Stock Location: *ST*

0.00

**\*120\***

Packaging

Memo

0.00

Packaging

*12**ES 12/06/18*

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Accept

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Revision ID:

Item Name: Ground Strap

Stop **\*NS2\***

Start Date: 6/18/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 6/18/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

12/6/18  
mf  
12-06-18

# Picklist Print

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Page 1

Work Order ID: 85888

Parent Item: D4009-3

Parent Item Name: Ground Strap

Start Date: 6/18/2012

Required Date: 6/18/2012

Start Qty: 12.00

Required Qty: 12.00

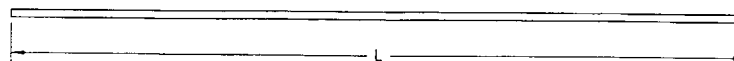
Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009 Ground Strap		Manufactured	No			100	Each	76.5000	0.125	1.5		6/12/12	
						<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
						GA		76.5					
						57049		5.375					
						72538		71.125					

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

## SPECIFICATION CONTROL DRAWING

485884



DART PART NUMBER	LENGTH "L"
D4009-3	1.5
D4009-5	13.5

### D4009-X GROUND STRAP

RELEASED  
2010-05-05

#### NOTES:

- 1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. <b>D4009</b>
MFG. APPR.		REV. A
APPROVED		SHEET 3 OF 5
DE APPR.		TITLE <b>GROUND STRAP</b>
DATE	10.02.05	SCALE NTS
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